

Bostik

LAYBOND 

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Guide to Good Flooring

WALL TO WALL FLOORING TECHNOLOGY

2009

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About Laybond

Laybond is a well established brand within the flooring industry with some 45 years of experience and knowledge of the market place. Following the company's acquisition by Bostik we now have the resource and support of their world-wide research and development, which gives us access to new raw materials and technologies which puts us in a great position to meet future requirements particularly in regard to ever tighter environmental standards and health and safety regulations. Laybond now has at its disposal dedicated manufacturing centres of excellence, such as a purpose built manufacturing site solely for the production of cementitious products. Two other sites are purpose built for adhesives split between solvented and water-based, solvent-free and MS. Dedicated teams ensure quality throughout all processes and the research and development teams have a real-world understanding of the flooring industry and the requirements for real-world solutions.

Under Bostik, our portfolio of products is now even more comprehensive with the entire flooring installation envelope covered.

Quality Assurance

The application of a quality management system, registered under BS EN ISO 9001:2000 is your guarantee of consistent product quality. Laybond were the first UK Flooring Products Manufacturer to achieve this and one of the first in the Construction Industry. This commitment to Quality and Health and Safety is a core value shared by Bostik, which has ensured that all systems and procedures are maintained to the highest standards. The quality management system is regularly reviewed with the aim of continuous improvement in quality performance and to ensure that we meet our customers' expectations.

Environmental Management

With the environment a key concern for the entire construction industry, Laybond works continuously on new products that will ensure installers can meet their environmental requirements now and as legislation becomes ever tighter, in the future. With the resources of Bostik who are registered to ISO 14001 Environmental Management System, Laybond is now best placed to ensure its products and processes are continually developed with the aim of being safe to use and having minimal impact on the environment.

Research & Development

Bostik's Worldwide Research and Development Facility enables expertise from other countries to be pooled for mutual benefit to deliver innovative products for both the UK and Global market. Research and development within the UK consists of three laboratories in three locations, each specialising in specific areas. At Chester, the Research and Development Laboratory specialises in all flooring materials including smoothing compounds, adhesives, membranes, ceramic tile adhesives and grouts. With high tech testing equipment and "real life" test areas the staff are able to develop and formulate products to meet not only the stringent technical requirements with regard to performance but also to offer the contractor a product that is fit for use in the UK and Ireland Flooring Market, which can often be very different to that found in continental Europe.

The wealth of experience within the Research and Development team is invaluable in assessing product capabilities and looking at future needs within the flooring market. Close contact with material suppliers facilitates the development of both existing and new products offering ever greater performance characteristics. Involvement on steering groups and committees ensures that Laybond and therefore Bostik are able to keep up to date with changing regulations ensuring our products are always up to the latest requirements.

Technical Representation & Support

Laybond is committed to improving industry standards and practices, and provides technical representation on a number of UK (BSI) and European (CEN) technical committees and working groups. We are also members of the Contract Flooring Association (CFA), British Adhesives and Sealants Association (BASA), Fibrebonded Carpet Manufacturers Association (FBCMA), National Institute of Carpet and Floorlayers (NICF) and Flooring Industry Training Association (FITA).

Training

Laybond has always placed training high on its list of priorities and with Bostik this commitment has been strengthened. The training extends to not only staff but also of customers using Bostik products. The Chester site has a dedicated training school for flooring. Based on the premise of education and understanding products rather than "hard sell" the training courses offered are highly informative. Dependant upon the customer's needs these can include 1 or 2 day training sessions including Subfloor Preparation, Adhesives, Spray Systems, Wood Flooring and Quickstrip Release Systems. There is always an opportunity for the customer to try the products themselves.

We also work in conjunction with several training colleges to give students an insight into the "real world" of flooring outside their classroom and employer. This includes attending the colleges and giving on site training seminars to the students forming an important part in their development as flooring contractors, contract managers or estimators.

Marine Adhesives



Tested in accordance with IMO standards, Laybond supplies a range of products and systems for use in the highly regulated marine environment. Complying with the Marine Equipment Directive (MED)/US Coast Guard USCG - EU MRA the products are approved for use from sea going vessels to off shore platforms and have been specified and used on a number of prestigious projects.

Flooring Technical Services

The Flooring Technical Services team is an important part of Bostik UK's technical department and is a key differentiator in the flooring sector. Offering friendly and helpful advice on the end of a phone the team has a vast experience of flooring installations and products use. Continual training ensures they are up to date with the latest developments within flooring to offer advice that takes into account new practices and products.

On-site technical services is also provided where necessary and all staff are trained and qualified holding as a minimum a CSCS regular visitors card for when attending site. The service can include moisture testing, site assessments for products suitability and also assistance when problems arise. Written specifications may also be offered.

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Laybonds Range of Subfloor preparation materials incorporates a full range of surface DPMs, primers and smoothing compounds. Developed with the contractor in mind the products can be applied to a wide range of subfloors offering a solution to even the most problematic flooring situation.

Smoothing Compounds

To achieve a smooth and/or level surface before laying floor coverings it is necessary to select the most appropriate smoothing compound. The choice will depend upon the nature of the subfloor; whether any adhesive residues are present, how thick the compound needs to be applied, what materials are to be bonded and what type of trafficking the floor will be subjected to.

The following table offers guidance as to the most suitable product to use to meet your end requirements:

Technical Specifications

	ScreedMaster 2	ScreedMaster 2 Ultimate	ScreedMaster 1	ScreedMaster Woodsmooth	ScreedMaster Gypsum
Binder type	Cementitious	Cementitious	Cementitious	Cementitious	Calcium Sulphate
Mixing liquid	Natural rubber latex	Synthetic rubber latex	Water	Water	Water
Characteristics	Exceptional adhesion	Low odour, use under DPM	High strength, self levelling	Fibre reinforced, flexible	Cement free, exceptional flow
Protein free	N	Y	Y	Y	Y
Pumpable	N	N	Y	Y	Y
Max application thickness	6mm	10mm	10mm	15mm	20mm
Max thickness (bulked out)	up to 12mm	up to 20mm	up to 20mm	n/a	up to 20mm

Curing and Drying Times (based on 3mm thickness at 20°C)

Walk on time	3 to 4 hrs	1.5 hrs	2 hrs	4 hrs	3 hrs
Loose lay floor coverings on absorbent subfloors	12 hrs	8 hrs	12 hrs	18 hrs	24 hrs
Bond floor coverings on absorbent subfloors	18 hrs	12 hrs	18 hrs	24 hrs	24 hrs
Bond floor coverings on non-absorbent subfloors	24 hrs	24 hrs	24 hrs	24 hrs	24 hrs

Application Details

Key: 1 Dilute universal 2 Neat universal 3 Dilute epoxy 4 Neat epoxy 5 *** Slurry coat

Substrates	Applicability and Primer Selection				
Concrete	1	1	1	1	1
Sand/cement	1	1	1	1	1
Anhydrite (CaSO₄)	3	3	3	3	1
Rigid metal (mezzanine)	2	2	n/a	2	n/a
Glazed tiles (clean/degreased)	No primer reqd.	No primer reqd.	2, 4 (above 8mm)	2, 4 (above 8mm)	2
Flooring grade mastic asphalt	2, 5	2, 5	2	2	2
Screedmaster Sealdeck & One Coat DPM	2	2, 4 (above 8mm)	2, 4 (above 8mm)	2, 4 (above 8mm)	n/a
Mechanically fixed timber plywood/P5 chipboard	n/a	n/a	n/a	1	n/a
Thin firmly bonded adhesive residue **	No primer reqd.	No primer reqd.	2	2	2

NB. Maximum thickness on asphalt is 5mm. For applications above 5mm on metal please contact Flooring Technical Services.
 *** Application by slurry coat: mix 1 part powder to 1 part liquid by volume. Mix and paint thinly onto surface. Allow to dry.
 ** Adhesive residues must not be moisture sensitive. For bituminous residues on ground floor installations please contact tech services.

The above chart is for guidance purposes only and cannot cover all eventualities. Please refer to the product technical datasheet for full instructions or contact Flooring Technical Services for anything not covered above.

ScreedMaster Latex Mix Smoothing Compounds

Laybond now offer 2 latex smoothing compounds designed specifically for the challenges met by flooring contractors in the UK and Ireland Flooring Market. These include the longstanding traditional Screedmaster 2 and the recently introduced Screedmaster 2 Ultimate.

The benefits of latex smoothing compounds are that they come with a pre-gauged liquid (no need to find and measure out water on site) and are suitable for use over old adhesive residues* and difficult to bond to subfloors. This makes them ideal both for refurbishment and new build projects.



ScreedMaster 2

A two component latex smoothing compound

Screedmaster 2 powder consists of a blend of cement and specially graded aggregates. It is mixed with pre-gauged low ammonia natural rubber liquid to give a smoothing compound with exceptional adhesion properties able to be rubbed down the following day if required.

- Substrates:** Suitable for use over most substrates and adhesive residues.*
- Apply by trowel
- Excellent adhesion
- Low odour
- Not recommended:** Over existing floorcoverings or moisture sensitive adhesive residues

- Application:** Trowel applied
- Coverage:** 5m² @ 3mm per 23kg + 5L
- 23kg Powder Ref:** 11902
- 5L Liquid Ref:** 11422



ScreedMaster 2 Ultimate

A two component protein free latex smoothing compound

Screedmaster 2 Ultimate powder incorporates a blend of cements and aggregates combined with special additives. It is mixed with a protein free synthetic rubber latex to give a smoothing compound with minimal odour suitable for use in occupied areas. Its unique formulation enables it to also be used when pre-smoothing a floor prior to application of an epoxy surface DPM.

- Substrates:** Suitable for use over most substrates and adhesive residues*
- Protein and casein free
- Suitable for use in biologically sensitive areas
- Apply by trowel
- Extremely low odour
- High compressive strength
- Not recommended:** Over existing floorcoverings or moisture sensitive adhesive residues

- Application:** Trowel applied
- Coverage:** 5 to 6m² @ 3mm per 23kg and 5L
- 23kg Powder Ref:** 119031
- 5L Liquid Code:** 114227




*Adhesive residues must be in a thin and firmly bonded film and must not be sensitive to moisture.


ScreedMaster Water Mix Smoothing Compounds

Laybond now offer three water mix smoothing compounds designed to meet the needs of the flooring contractor where specific problems arise. With higher compressive strength than latex compounds the preparation of the subfloor is much more critical. The range includes Screedmaster 1, Screedmaster Woodsmooth and Screedmaster Gypsum.


ScreedMaster 1 A water-mix, self-levelling compound

<ul style="list-style-type: none"> A blend of fine aggregate, cements and high quality polymers which, when mixed with water produces a superior quality high strength pumpable self-levelling compound Conforms to HTM 61 making it ideal for hospitals and similar large scale projects Not recommended over existing floor coverings or over soft smoothing compound residue 	<ul style="list-style-type: none"> Substrates: With the appropriate primer can be used over most substrates. Including concrete, sand/cement, granolithic, terrazzo and ceramic tiles Apply by trowel or pump Protein-free Up to 10mm thickness Can be bulked out up to 20mm thickness 	<ul style="list-style-type: none"> Application: By trowel or by mortar screw pump Coverage: 5.5m² @ 3mm per 25kg 25kg Powder Ref: 11906 	
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ScreedMaster Woodsmooth Highly flexible self-levelling compound for wood substrates

<ul style="list-style-type: none"> A cementitious self-levelling compound, fibre reinforced with a high polymer additive 	<ul style="list-style-type: none"> High strength Fibre reinforced Excellent adhesion and flexibility Low tension on curing 3-15mm thickness 	<ul style="list-style-type: none"> Application: Trowel applied Coverage: 5.2m² @ 3mm 25kg Powder Ref: 119062 	
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ScreedMaster Gypsum Smoothing and levelling compound for calcium sulphate screeds

<ul style="list-style-type: none"> A self-levelling, smoothing compound, based on gypsum. Recommended for use on calcium sulphate screeds to provide a smooth, absorbent, level surface, ready to receive floor coverings 	<ul style="list-style-type: none"> May be applied from 1mm up to 20mm thickness High strength Excellent flow characteristics Extremely low tension on curing 	<ul style="list-style-type: none"> Application: Trowel applied Coverage: Approx 6m² @ 3mm 25kg Powder Ref: 119000 	
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Screedmaster Woodsmooth, a fibre re-inforced cementitious smoothing compound primarily designed for mechanically secure wooden substrates. The flexible nature and high quality polymer make it

also suitable for use on difficult substrates such as mezzanine, flooring grade mastic asphalt, ceramic and terrazzo and for problematic situations such as radiant underfloor heating mats in conjunction with the appropriate Screedmaster Primer.



Screedmaster Gypsum, a non cementitious pumpable smoothing compound within minimal tension on curing. Ideal for use in conjunction with calcium sulphate screeds it offers exceptional flow


characteristics making it very user friendly. Can also be pumped for large areas.

ScreedMaster Surface Membranes

The manner of building in the UK is such that a high proportion of buildings will have subfloors that are considered “wet” (above 75%RH) when the time comes to lay decorative floor coverings. Also, some older buildings may not be protected from subground moisture.

As a consequence there is often the need to apply a Surface Membrane to suppress the moisture and enable all the subsequent products (primer, smoothing compound, adhesive and floor covering) to perform correctly. Laybond offer two products for use as surface membranes, Screedmaster One Coat and Sealdeck.

Sealdeck

<ul style="list-style-type: none"> A two-part solvent-free, epoxy surface membrane For suppressing moisture in sand/cement and power floated slabs. Primarily specified for floors that incorporate a base DPM 	<ul style="list-style-type: none"> As a one coat up to 85% RH As a two coat system up to 92% RH Use over a variety of subfloors Non Flammable 	<ul style="list-style-type: none"> 4.77kg Ref: 10801/10802 Coverage: 20m² per 4.77kg, per coat 	
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ScreedMaster One Coat Membrane

<ul style="list-style-type: none"> A two-part, solvent-free epoxy compound to protect adhesives, floorcoverings and smoothing compounds from residual moisture in a power floated concrete slab or sand/cement screed, provided that a base DPM has been incorporated 	<ul style="list-style-type: none"> Suitable up to 97% R.H Only one coat required Ideal for fast track & large projects Suitable for concrete and well compacted sand/cement screeds Non Flammable 	<ul style="list-style-type: none"> 12.5kg Ref: 10803/10804 Coverage: up to 30m² 5kg Ref: 108004 Coverage: up to 12m² 	
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Sealdeck is a longstanding formulation used for over 20 years in the suppression of moisture. It is a 2 part epoxy resin system supplied in pre measured quantities of resin and hardener. Now coloured to identify completion of mixing it is applied by brush or roller. Generally a 2 coat system (coverage rate will depend on surface texture and moisture levels) it offers excellent adhesion properties and good moisture vapour resistance. Ideal for all floors where the suppression of moisture is required.

Screedmaster One Coat Membrane is a 2 part epoxy system supplied in pre measured exact quantities of hardener and resin. Mix and apply (by the appropriate notched trowel followed by pre-wetted roller) and allow to cure (6 to 12 hours under good site conditions). Coloured black it is easy to identify areas that have been covered.

The formulation incorporates special additives enabling a One coat system to give extremely good resistance to moisture vapour, up to 97%RH in the case of residual moisture in new builds. It can be used on all concrete subfloors and well compacted sand/cement screeds.

New Build Projects	%RH	Surface Membrane	Priming System	Smoothing Compounds
Power floated concrete (surface hardeners/additives removed)	<75	Not required	Dilute Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
	75<85	One Coat Membrane or Sealdeck	Neat Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
	85<97	One Coat Membrane	Neat Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
Pan floated & tamped concrete Sand/cement screeds	<75	Not required	Dilute Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
	75<85	One Coat Membrane or Sealdeck	Neat Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
	85<97	One Coat Membrane or Sealdeck	Neat Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
Calcium sulphates	<75%RH	Not required	Dilute Epoxy	SM2, SM2 Ultimate, SM1, Woodsmooth
	<75%RH	Not required	Dilute Universal	ScreedMaster Gypsum
	>75%RH	Not recommended		Allow screed to dry to 75%RH
All other subfloors	Contact Flooring Technical Services			

Coverage rates for membranes will be dependant on absorbency of subfloor. Please refer to technical datasheets for full information. NOTE: Where subfloors are particularly rough or textured they may first be smoothed using ScreedMaster 2 Ultimate followed by the surface membrane. In this instance the smoothing compound used over the membrane must be either SM2 or SM2 Ultimate.

Refurbishment Projects	Covering	Surface Membrane	Priming System	Smoothing Compounds
Floorcovering to be removed**	Linoleum	No membrane required	Not required	SM2, SM2 Ultimate
	Vinyl, rubber		Neat Universal	SM1, Woodsmooth, Gypsum
	Textile floor coverings	Check for moisture levels	Not required	SM2, SM2 Ultimate
	QuickStrip	Not required	None	None, reapply QuickStrip
Existing Subfloors	Quarry tiles/ terrazzo Ground Floor	Sealdeck (2 coats)	Neat Universal	SM2, SM2 Ultimate, SM1, Woodsmooth
	Quarry tiles/ terrazzo Upper Floor	Not required	Degrease, abrade	SM2, SM2 Ultimate
	Asphalt (flooring grade)	Not required	Slurry coat	SM2, SM2 Ultimate*
			Neat Universal	SM1, Woodsmooth, Gypsum*
Others	Wood, metal, painted	Contact Flooring Technical Services		

**Maximum thickness to not exceed 5mm. **Excluding vinyl tiles adhered with bituminous adhesives. Contact Flooring Technical Services. NOTE: Some adhesives residues should not be bonded over such as water soluble adhesives and some tackifier and pressure sensitive adhesives. If in doubt carry out a small trial area and/or contact Flooring Technical Services. In all cases cementitious smoothing compound applications above 8mm require the use of ScreedMaster Epoxy Primer. The above charts are for guidance purposes only and cannot cover all eventualities. Please refer to the product technical datasheets for full instructions or contact Flooring Technical Services for anything not covered above.

ScreedMaster Primers

An often overlooked aspect in flooring is the need and indeed benefits of priming. Using the correct primer is as important as selecting the right smoothing compound, membrane and adhesive.

Primers will improve adhesion of smoothing compounds to the subfloor giving a more secure installation. Also they enable the smoothing compound to perform as designed to maximise the flow and giving the maximum strength development. Laybonds range of primers includes Screedmaster Universal and Screedmaster Epoxy Primer.

Universal Primer

Multi-purpose primer and bonding agent

A solvent-free, acrylic dispersion primer

- A bonding agent for non-porous surfaces
- A primer for porous surfaces
- For fast track installations
- Excellent coverage rate

- 5L Ref:** 11830
- Coverage:** Diluted as a primer: 120-150m² per 5L
- Undiluted as a bonding agent: 75-100m² per 5L



Epoxy Primer

A two part, solvent-free water dispersible primer

- A 2 part water based epoxy primer for use as a primer/bonding agent for difficult substrates
- Excellent adhesion

- Compatible with all ScreedMaster products
- Extremely high bond strength
- For use on calcium sulphate screeds (when diluted)

- Non Flammable**
- 6kg Ref:** 11800/01
- Coverage:** 50-60m² per 6kg 100-150m² (when diluted)



ScreedMaster Ancillary Products

Rapid Repair Mortar

Rapid curing, patching compound for filling holes and cracks and for step repairs

- A rapid hardening cementitious compound with a high polymer content
- For use over screed, raw concrete floors and foundations

- Sag resistant
- Low tension
- Quick curing for early trafficking
- No maximum thickness

- Application:** Trowel applied
- 5kg Powder Ref:** 119130
- Coverage:** Approx 1.6kg 1m² @ 1mm



Fine Finish

Fast-setting and fast-drying cementitious feather edge and patching compound

- A cement-based patching and skim coating compound with very fine grain and high polymer content
- Will repair gouges, indents, and make good height transitions and thresholds

- Fast setting, quick drying
- Needs no priming or additives
- Excellent skim coating properties
- Extremely smooth surface
- For a wide variety of substrates

- Application:** Trowel applied
- 4.75kg Powder Ref:** 11914
- Coverage:** 22m² per 4.75kg bag



Rapid Repair Mortar is excellent for filling holes and cracks and for internal step repairs. This fast curing, sag resistant, patching compound can be applied to any thickness. Rapid Repair Mortar has excellent 'slump' characteristics; if comparatively little water is used the resulting mix enables it to be used in vertical applications also, making it ideal for the levelling of steps and pedestals as well as larger, uneven areas of any thickness in screed, raw concrete floors and foundations.




Fine Finish is a fast setting and fast drying skim coating and patching compound. Fine Finish does not require the use of a primer or any liquid additives. Fine finish is ideal where it is necessary to make height transitions especially at door thresholds where not changing floor height is critical. It is also ideal for skim coating absorbent surfaces or for repairing gouges or indents. Applied by trowel it can take the form of a true feather edge and can be applied up to 12.5mm in a single application.

Flooring Adhesives

The table below illustrates the appropriate adhesive for the most commonly found carpet backings.

For the recommended adhesive for a specific manufacturer's floor covering, please see the Flooring Adhesive Recommendations at the back of this book.

- Key: **P** Permanent
R Release
V Vertical

Product	Carpet									Underlay		Carpet Tiles			PVC					Linoleum			Cork		Wood				Rubber		Spray		
	Woven	Actionbac	Gel foam	Needlepunch/fibrebonded	Secondary backed	Felt	Unitary backed	Latex	PVC	Underlay	Underlay	Bitumen backed	PVC	Gel backed	Vinyl composition tile	PVC Sheet	Conductive/antistatic	Cushioned	Coving/skirting	Hot pressed/LV tiles	Jute/hessian backed	Polyester backed sheet	Polyester backed tiles	Natural	PVC backed	Wood block	Wood mosaic panels	Woodstrip/woodplank	External	General			
L150 Broadloom Adhesive	P	P	P		P	P	P	P																									
L250 Carpet Tile Tackifier												P	P	P																			
L350 Vinyl Sheet Adhesive										R						P																	
L15 Safety Fix															P																		
L47 CV Carpet Adhesive 	P	P	P	P	P	P	P	P							P									P									
L48 Extra	P	P		P	P		P															P	P			P							
L72 Multitack 	R	R			R		R			R		P	P	P	P	P		P		P													P
L73 Multicryl	P	P			P		P								P	P		P		P				P		P							
L76 Conductite																	P																
L77 Stickfast															P	P		P															
L78 High Temperature								P								P				P													
L79 Supertack												R	R	R																			
L80 Multibond Gold 	P	P	P		P	P	P	P							P	P		P															
L90 Supergrip	P	P		P	P		P															P	P	P									
Gripfill Contact Adhesive																			P						P	P							P
Epoxy 2000				P												P				P												P	P
L16 Wood Bond																											P	P	P				
L17 Wood Block																											P						
L18 PU Wood Bond																													P				
L19 MS Wood Bond																											P	P	P				

Floor Covering Adhesive

Flooring Adhesives

Laybond have an extensive range of adhesives available to the modern flooring contractor. Due to the vast array of floor coverings now available the range is continually growing and is suitable for the bonding of everything from carpet tiles to underlays, fibrebonded carpet to linoleum and vinyl sheet to LVT products.

The range includes solvent free products, pressure sensitive adhesives and sprayable (FREELANCE) adhesives along with the more traditional solvent based and epoxy products. Also included now is a well thought out Wood Flooring range for use with all types of wood flooring in all situations where wood may be bonded. Accompanied with the Gripfill product range there is now truly an adhesive for virtually any flooring application.

L15 Safety Fix

Non flammable ATA flooring adhesive

- A non flammable, solvent-free bitumen rubber emulsion
- For bonding thermoplastic tiles and semi-flexible vinyl tiles to BS EN 654 type B to most common substrates

- Non flammable
- Extreme moisture tolerance
- Cost effective

- Application:** Trowel notch: 1.5mm x 5mm
- Non Flammable**
- 5L Ref:** 14301
- Coverage:** 15-18m² per 5L
- 15L Ref:** 143012
- Coverage:** 45-55m² per 15L



L47 CV Carpet Adhesive

High tack SBR adhesive

- A light coloured synthetic rubber/resin emulsion
- For bonding all common carpets (excluding PVC backed products)
- Suitable for use in conjunction with the QuickStrip Carpet Release System

- Excellent initial grab
- Suitable for semi flexible vinyl tiles
- Endorsed by major manufacturers

- Application:** Trowel Notch: 2mm x 6mm
- Non Flammable**
- 15L Ref:** 12705
- 5L Ref:** 12704
- Coverage:** 45-55m² per 15L



L48 Extra

Heavy duty gum spirit adhesive

- A polymer reinforced resin/ alcohol adhesive designed to bond all types of linoleum, hessian and fibrebonded carpets as well as felt backed PVC and cork tiles (except PVC backed) to concrete, cementitious screeds, chipboard, hardboard, plywood and smoothing compounds

- High shear strength
- Good initial suction
- Suitable for carpet, linoleum & cork
- Easy release on uplift of floor covering

- Application:** Trowel Notch: 2mm x 6mm
- Flammable**
- 15L Ref:** 13206
- 5L Ref:** 13205
- Coverage:** 40-50m² per 15L



L72 Multitack

Pressure sensitive acrylic and tackifier adhesive

- A solvent-free, non staining resin emulsion for bonding both smooth-backed PVC sheet and tile (to BS3261 types A & B) to most common substrates
- Suitable as a tackifier for underlays including QuickStrip Underlay Release System

- High tack
- Long open time
- Allows immediate trafficking when dry laid
- Bonds to impervious surfaces including metals

- Application:** Trowel Notch: 1.5mm x 5mm for coarse backs 2mm x 6mm
- Non Flammable**
- 15L Ref:** 14501
- Coverage:** Up to 75m² (trowel) 150m² (roller)



L73 Multicryl

Solvent free multi-purpose acrylic adhesive

- An off white, non-staining, solvent free acrylic dispersion adhesive
- A multi-purpose floor covering adhesive that will bond most floorcoverings to most common substrates
- High bond strength

- High initial tack
- Good resistance to plasticiser migration
- Recommended for bonding of carpets when using the QuickStrip Underlay Release System

- Application:** Trowel notch 1.5mm x 5mm. (For embossed carpets 2mm x 6mm)
- Non Flammable**
- 15L Ref:** 14703
- Coverage:** 45-55m² per 15L



L76 Conductite

Conductive acrylic adhesive for PVC

- A black, acrylic dispersion adhesive
- For bonding conductive/ antistatic PVC floor coverings to most common substrates
- Provides a conductive layer in its dry film

- Excellent bond strength
- Good resistance to plasticiser migration
- Ideal for sensitive applications such as hospitals, operating theatres, telephone exchanges

- Application:** Trowel Notch: 1.5mm x 5mm
- Non Flammable**
- 15L Ref:** 14601
- Coverage:** 45-55m² per 15L



L77 Stickfast

High performance acrylic adhesive

- A white, non-staining acrylic dispersion adhesive
- For bonding PVC floorcoverings to most common substrates. Also suitable for some types of heavy duty wallcoverings

- High tack excellent bond strength
- Good resistance to plasticiser migration

- Application:** Trowel Notch: 1.5mm x 5mm for coarse backs 2mm x 6mm
- Non Flammable**
- 15L Ref:** 13504
- 5L Ref:** 13503
- Coverage:** 45-55m² per 15L



L78 High Temperature

High strength adhesive for PVC backed carpet and highly plasticised vinyls

- A white high temperature grade copolymer emulsion adhesive for bonding all PVC flooring materials including PVC backed carpets and hot press laminated vinyl tiles
- Ideal for use in areas of high solar gain such as conservatories or glass fronted shops

- Superior bond strength
- Rapid bond strength development
- Especially suited for use with underfloor heating

- Application:** Trowel notch: 1.5mm x 5mm. (For embossed carpets 2mm x 6mm)
- Non Flammable**
- 15L Ref:** 13690
- Coverage:** 45-55m² per 15L
- 5L Ref:** 13691
- Coverage:** 15-18m² per 5L



L79 Supertack

Acrylic tackifier adhesive for carpet tiles

- A solvent-free, non-staining polymer dispersion adhesive
- For release bonding of carpet tiles backed with PVC, polypropylene, and bitumen with fibre backing to raised access floor panels and most common substrates

- Easy release
- Facilitates the removal and replacement of carpet tiles without the need for more adhesive
- Excellent coverage on access panels

- Application:** Roller Applied
- Non Flammable**
- 25L Ref:** 13603
- 15L Ref:** 13602
- 5L Ref:** 13601
- Coverage:** 140-160m² per 15L



L80 Multibond Gold 

Multipurpose acrylic floorcovering adhesive

- An acrylic dispersion adhesive. It has an off-white appearance and minimal odour
- High degree of dry film tack

- Good coverage, cost effective
- Minimises the effects of plasticiser migration
- Suitable for bonding most carpets & vinyl products

- Application:**
Trowel Notch: 1.5mm x 5mm
- Non Flammable**
- 15kg Ref:** 14404
- 5kg Ref:** 14403
- 2.5kg Ref:** 14402
- 1kg Ref:** 14401
- Coverage:** 40-50m² per 15kg

**L90 Supergrip**

High strength carpet and linoleum adhesive

- A white polymer emulsion adhesive with minimal odour

- Excellent shear and peel bond strength
- For bonding Linoleum and Fibrebonded/needle-punch carpets to most common substrates
- Safe alternative to traditional gum spirit adhesives

- Application:**
Trowel Notch: 2mm x 6mm
- Non Flammable**
- 15L Ref:** 12150
- Coverage:** 45-55m² per 15L

**Epoxy 2000**

Two component high strength epoxy adhesive

- An epoxy adhesive which is supplied as a 2 component unit in ready to mix quantities
- It has excellent bond strength and can be used indoors and outdoors

- For bonding all types of floorcovering including vinyls and rubber to most common substrates including steel
- Excellent bond strength
- For use on impervious substrates

- Application:**
Trowel Notch: 1.5mm x 5mm
- Non Flammable**
- 2.5kg Ref:** 129009
- Coverage:** 6-7.5m² per 2.5kg

**Laybond Spray**

General purpose, high strength aerosol adhesive

- A creamy white, high strength aerosol adhesive

- For general use but particularly for bonding the perimeters of foam backed carpets and underfelts and spot fixing carpet tiles
- Can be used on most porous and non-porous substrates and over existing floorcoverings

- Flammable**
- 460ml Ref:** 13102

**Rapidgrip**

Solvent free, moisture cure polyurethane adhesive

- A solvent-free, moisture cure polyurethane adhesive
- For bonding various materials such as high grade or uncoated steel, aluminium and non ferrous metals, as well as thermosetting plastics, GRP polyesters, rigid

- PVC, ABS, SAN, PA, PC, PMMA, wood, plaster, and cementitious materials. It is also suitable for assembly work and is ideal for the rapid installation of carpet gripper to most sub floors

- Application:** Extruder gun
- Non Flammable**
- 310ml Ref:** 18499
- Units:** 12
- Coverage:** 30 – 40m of carpet gripper

**Wood Adhesives**

Bonding of Wood Flooring has become very popular over the last decade. By adhering wood flooring it is possible to improve the wear characteristics and the comfort underfoot as well as improving acoustic properties.

The Laybond Range of wood flooring adhesives is a well thought out range of products suitable for all installations where wood flooring can be bonded. The range includes a traditional dipping grade bituminous adhesive ideal for wood block flooring, a solvent borne high strength resin adhesive for bonding wood to sound strong substrates and a highly flexible MS adhesive for all situations. Also to compliment the range is a gun applied PU adhesive where batten bonding of the wood flooring is all that is required.

L16 Wood Bond

Heavy duty rigid adhesive for surface bonding wood flooring

- A filled solution of synthetic polymer resins in a blend of solvents. Formulated to trowel consistency
- For bonding of solid and engineered flooring to strong sound dry substrates
- High strength

- Bonds all wood including parquet, wood block & wood strip
- Suitable for use with warm water underfloor heating systems

- Flammable**
- 15L Ref:** 11606 **10L Ref:** 11602
- 5L Ref:** 11601
- Coverage:** Wood strip/ wood plank: up to max of 16m² per 10L using a B2 notched trowel
- Wood block / parquet panels: 25m² per 10L using a trowel notch of 2mm x 6mm

**L17 Wood Block**

Dipping grade adhesive for bonding wood blocks

- A bitumen/rubber emulsion of dipping consistency
- For bonding wood blocks of 12mm thickness and over to most common substrates

- High strength adhesive
- Bonds new and reclaimed wood blocks
- Suitable for use with warm water underfloor heating systems

- Non Flammable**
- 15L Ref:** 12102
- Coverage:** 12 to 18m² per 15L

**L18 PU Wood Bond**

A flexible adhesive for batten bonding wood flooring.

- A one-part moisture curing polyurethane adhesive
- For batten bonding most types of timber flooring including engineered parquet, wood mosaic panels, wood laminate flooring and some solid wood, to most common substrates

- Elastic Bond
- Suitable for uneven floors
- Bonds most wood
- Compatible with underfloor heating

- Non Flammable**
- 600ml Sausage Ref:** 11702
- Coverage:** Approx 1.5m² to 2.3m² per 600ml Sausage

**L19 MS Wood Bond**

High strength flexible adhesive for surface bonding wood flooring

- A high performance, flexible, single component MS Polymer adhesive for bonding wood flooring
- For bonding all types of wood flooring over most common substrates including asphalt

- High strength, elastic bond
- Good initial grab
- Fast curing
- Solvent Free
- Bonds all wood
- Compatible with underfloor heating

- Non Flammable**
- 16kg Ref:** 11703
- Coverage:** subject to application



Freelance Spray System

Freelance, Laybond's revolutionary spray system. The first completely cordless non-pressurised spray system for flooring adhesives.

Freelance Spray System

- Fast** - 7 times faster than trowelling adhesives
- Easy** - Set up in just 4 simple steps
- Mobile** - Completely self-contained and lightweight
- Clean** - Leakproof fastening means no spills or drips



Freelance Spray System

- A precision engineered gear pump for the spray application of Freelance flooring adhesives
- Powered by an electric drill (not included)
- 1 Lance with connecting hose
- 1 Adhesive carrier
- 1 Alternative nozzle, washer & retaining nut

Ref: 14160



Freelance Adhesives

Freelance uses Laybond's water based, Solvent free, low odour adhesive range which has been specially formulated for the Freelance system.

The adhesives come in sealed, ready to use, easy disposal 10 litre packs featuring snap-on connections to prevent spillage or leaks

L150 Broadloom Adhesive

- A premium quality, high solids, latex based carpet adhesive
- For use on the most common commercial carpets including: hessian back, actionbac and gel foam back over subfloors conforming to BS 5325 including concrete and wood substrates
- 10 Litres**
- ISL Ref:** 14161
- Coverage:** 80 to 100m² per unit



L250 Carpet Tile Tackifier Adhesive

- An acrylic, latex based, pressure sensitive adhesive for carpet tiles
- For interior installations of carpet tiles onto floors conforming to BS 5235
- Allows repeated lifting and retacking of the carpet for access to the floor
- 10 Litres**
- ISL Ref:** 14163
- Coverage:** 80 to 120m² per unit



L350 Vinyl Adhesive

- A premium quality, high solids, acrylic adhesive for PVC floorcoverings
- For bonding sheet PVC resilient floorcoverings and some types of PVC tiles including Vinyl Composition Tiles. For use over subfloors that conform to BS 8203, including those of concrete and wood substrates
- 10 Litres**
- Ref:** 14163
- Coverage:** 80 to 120m² per unit



L100 Cleaning Solutions

- A commercial grade, detergent system cleaner
- Use for cleaning the Freelance Spray System if it is not to be used for some time or when changing adhesives
- 10 Litres**
- Ref:** 14164
- Coverage:** 50 to 75 washes per unit



Freelance Adhesives

With just four simple steps, set-up couldn't be easier.



Step 1

Fit the nozzle to the lance. Align nozzle and hose then pull the lance to close the valve.



Step 2

Attach the system to the adhesive.



Step 3

Put the adhesive in the carrier, pull the drawstring tight and shoulder the bag.



Step 4

Connect the drill to the system. Push the lance to open the valve.

Ancillary Adhesives & Sealants

Gripfill

The brand leading, one-part, gap filling adhesive

- Gripfill gives excellent adhesion and bonding strength to most types of building materials
- Suitable for almost any application inside and out
- Easy to apply, bonds uneven surfaces without difficulty and eliminates drilling or damage problems

- Application:** Extruder gun
- Flammable**
- 350ml Ref:** 18601
- Coverage:** 12m of a 6mm bead
- 310ml Ref:** 18609
- Coverage:** 10.5m at a 6mm bead
- Unit:** 12 tubes per carton



Gripfill Contact

Gripfill Contact Adhesive offers superior bonding performance with high shear strength and high initial grab

- Ideal for bonding decorative laminates and is also suitable for many other applications and substrates including: rigid PVCs, cork, leather, uPVC sheets, wood, laminated plastics (eg Formica), rubber, metals, chipboard, hardboard, dense textiles, stone, concrete, cementitious screeds and smoothing compounds

- Application:** By fine notched trowel or brush
- Flammable**
- 5L round tin Ref:** 040120
- Units:** 4



Gun-O-Prene

Solvent based gap filling adhesive

- Fast setting, high performance synthetic rubber/resin adhesive for interior or exterior use
- Bonds most porous and non-porous building surfaces, including decorative wall panels, timber battens, skirtings and dado rails, carpet gripper strips and stair nosings

- Application:** Extruder gun
- Flammable**
- C30 Ref:** 483354
- Coverage:** 11 metres of a 6mm bead
- Unit:** 12 tubes per carton



Safe 80

Solvent free contact adhesive
Can be used to bond most types of materials such as textiles, rubbers and plastic laminates to wood, plywood, chipboard etc

- Ideal for skirting applications where solvented products cannot be used
- Non-porous materials such as metals and painted surfaces may be bonded provided that the adhesive films are allowed to dry completely before the bond is made

- Application:** Brush, paint pad, roller or sponge
- Non Flammable**
- 5L Ref:** 539006



Gripfill Max

A versatile high strength solvent free gap filling adhesive and sealant

- Offers excellent initial grab and a high strength bond but also provides a flexible, water resistant seal
- Gripfill Max is odourless and offers excellent adhesion to both non-porous and porous surfaces

- Application:** Extruder gun
- Non Flammable**
- 290ml Ref:** 18653
- Coverage:** 10 metres of a 6mm bead
- Unit:** 12 tubes per carton



Gripfill Wood Adhesive

A fast bonding, waterproof wood adhesive. Conforming to BS EN 204 Category D3 and BS 4071

- Suitable for joints in wood and laminate floors
- Also suitable for interior and exterior applications, for joinery, furniture assembly, DIY and general household maintenance

- Non Flammable**
- 5L Ref:** 040076
- Units:** 4
- 1L Ref:** 040069
- Units:** 12
- 500ml Ref:** 040052
- Units:** 12
- 250ml Ref:** 040045
- Units:** 24



Gripfill 5 Minute PU

A single component, moisture curing adhesive developed to set hard in 5-10 minutes

- Bonds wood, concrete aluminium, and plastics in both interior and exterior applications
- Fast method to secure carpet gripper

- Application:** Extruder gun
- Non Flammable**
- 310ml Ref:** 18652
- Coverage:** 30m to 40m of carpet gripper
- Unit:** 12 tubes per carton

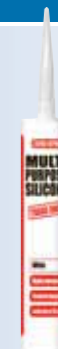


Evo-Stik Multipurpose Silicone

Cures to form a tough long-lasting seal
Contains a fungicide
Conforms to ISO 11600 20HM

- Ideal for decorative edge sealing of floor coverings, jointing between tiles and baths, kitchen worktops and stainless steel sink-tops
- Excellent adhesion to non-porous surfaces such as glass, stainless steel and ceramics & plastic baths

- Application:** Extruder gun
- Non Flammable**
- C20 White Ref:** 483439
- C20 Clear Ref:** 483422
- C20 Black Ref:** 070325
- Coverage:** 10.6 metres of a 6mm bead
- Unit:** 12 tubes per carton



QuickStrip Carpet Release Systems



Quickstrip Range

The Quickstrip Release Systems Range incorporates 3 specialist systems offering distinct advantages over traditional flooring applications. The systems include

Quickstrip Carpet Release

Quickstrip Vinyl Release and Quickstrip Underlay Release

All 3 are innovative systems designed to

- minimize disruption
- reduce shut down times
- reduce waste
- reduce overall costs when flooring replacements are being carried out

Advantages

Carpet and Vinyl systems: Using special adhesive and a release paper/film the floor covering can be uplifted leaving minimal damage to the subfloor. This process is straight forward and does not require the use of heavy, loud, stripping machines.

A further Quickstrip System can then be applied immediately without the need for any significant floor preparation and without the need to apply a smoothing compound. This minimises both disruption to the building and down time enabling the early use of the area again, whilst also reducing the overall cost of replacing a flooring system. This is ideal in areas such as airports, shopping outlets and function halls where it is essential to get the floor back in use as quickly as possible.

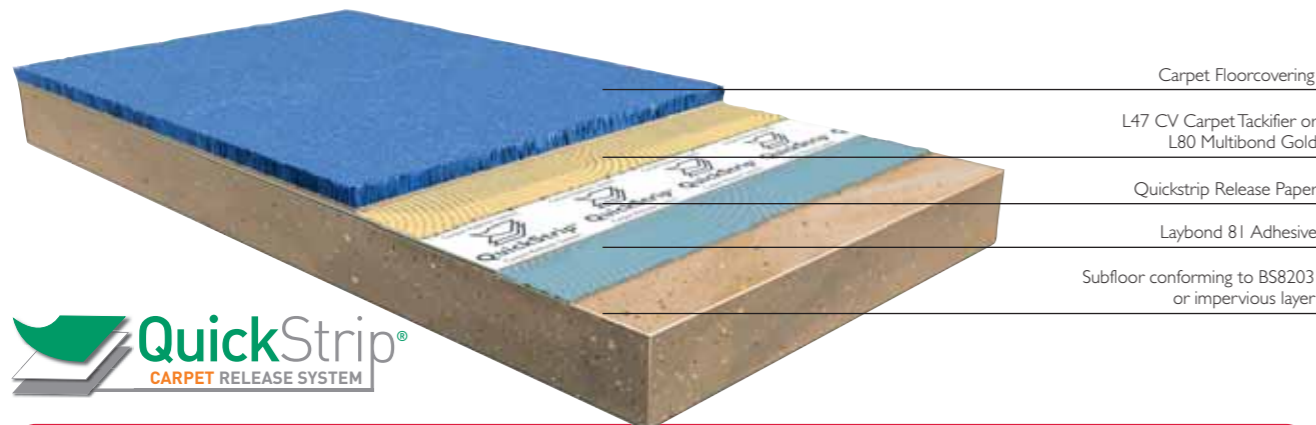
Underlay system With the Quickstrip Underlay release system we have developed a unique underlay to be used in double stick carpet installations. Traditional underlays will be stripped off the floor when the carpet needs to be replaced, leaving residues and potential damage to the subfloor. This will then require preparation and possibly a smoothing compound prior to laying new underlay and carpet.

With the Quickstrip Underlay Release system the underlay will remain bonded to the subfloor when the initial carpet needs to be replaced. Removal of the carpet is easy and leaves the underlay intact.

Subsequently the underlay itself can easily be removed without damage to the floor and a further system applied without the need for a smoothing compound application.

The Quickstrip Carpet Release System allows carpets to be fully bonded, yet enables their quick, easy and effective removal without ruining the subfloor. This permits new carpet to be installed immediately.

The system involves the application of Laybond 81 to the sub floor and then rolling Quickstrip Release Paper into it. This is followed by applying the recommended adhesive over the Release Paper and laying and rolling the carpet into it.



QuickStrip Carpet Release Paper

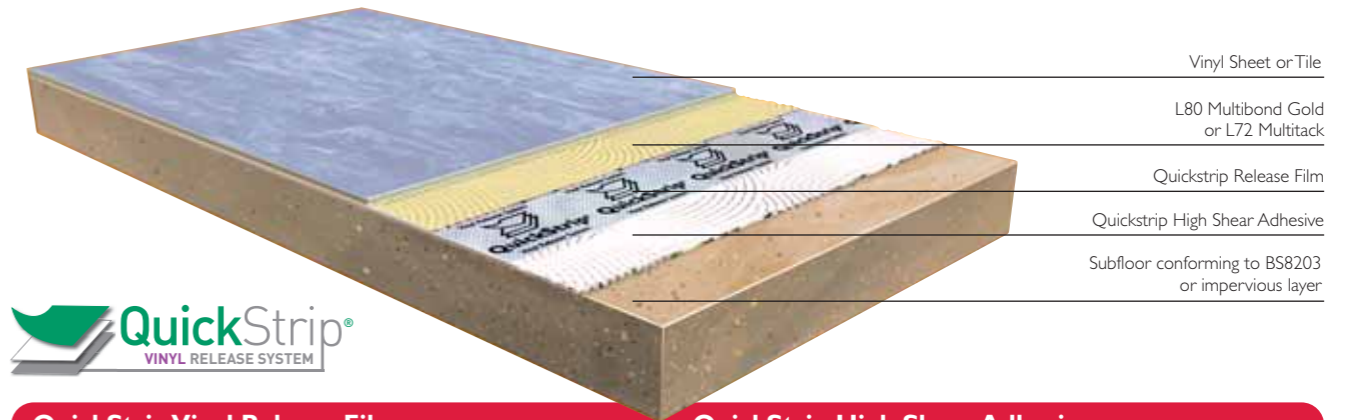
- A unique paper treated with a special blend of release agents
- **Size:** 100m x 1m
- **Ref:** 14102

Laybond 81

- A pale brown water soluble lignin paste
- **Non Flammable**
- **15L Ref:** 12202
- **Coverage:** 45-55m² per 15L

The Quickstrip Vinyl Release System enables vinyl floorcoverings to be fully bonded and subsequently peeled up without causing damage to the subfloor.

The system involves the application of Quickstrip High Shear Adhesive to the sub floor and then rolling the Quickstrip Release Film into it. This is followed by applying either L80 Multibond Gold or L72 Multitack over the Release Film and then laying either vinyl sheet or tile over the top.



QuickStrip Vinyl Release Film

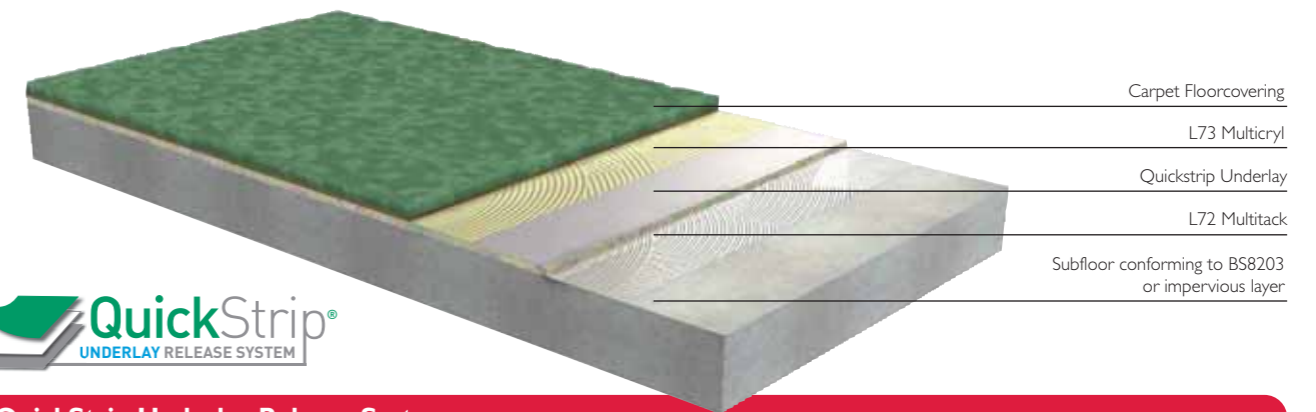
- A high strength, perforated plastic film
- **Size:** 250m x 1m
- **Ref:** 14002

QuickStrip High Shear Adhesive

- An off white, modified, water soluble, lignin paste
- **Non Flammable**
- **15L Ref:** 12250
- **Coverage:** Over sub floors conforming to BS8203 using an A1 notched trowel 5 to 7m² per litre. Over existing smooth, non-porous floors using an A4 notched trowel 8 to 10m² per litre

The Quickstrip Underlay Release System allows underlay and carpet to be fully bonded but then enables quick and easy removal of carpet and re-use of underlay and ultimately easy removal of underlay without damaging the sub floor.

The system involves the application of L72 to the sub floor and then rolling the underlay into it. This is followed by applying L73 over the underlay and laying and rolling the carpet into it.



QuickStrip Underlay Release System

- A combustion modified, high resilience composite underlay
- **Size:** 11m x 1.37m roll
- **Ref:** 14001

Tools

Laybond have used their extensive knowledge and experience of the flooring industry to create a concise range of tools to complement the high quality subfloor preparation products and flooring adhesives.

Subfloor Preparation Tools

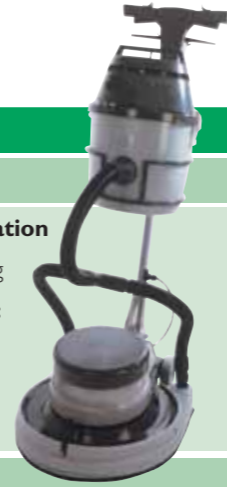
Grinding Equipment

Grinding Machine

- Heavy duty machine for grinding and brushing including holding device
- For use on smoothing compounds or surface contaminants

- Suitable for wet cleaning or polishing flexible vinyl and textile floor coverings
- Light weight
- Full range of accessories and discs available

Technical Specification
230V • 1.7kW • 44kg
Max working width:
375mm
110 VOLT Ref:
51029



Vacuum Kit (optional) Ref: 51031 Please note: Vacuum kit sold separately

Grinding/Sanding Discs

Holding Device Grinding Disc

- For use with grinding discs

Ref: 51016



Grained Grinding Disc

- For localised abrasion of loose particles and contaminants

- For smoothing rough and uneven surfaces
- Double sided
- N.B. The lower the number after the 'K', the coarser the disc*

K16 Ref: 51020
K24 Ref: 51021
K40 Ref: 51022
K60 Ref: 51023

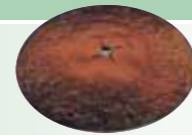


Copper Carbide Grinding Disc

- For grinding smoothing compounds and fillers and removing adhesive residues

- High grinding capacity
- Double sided

K16 Ref: 51078
K24 Ref: 51019



Grinding Block with Handle

- For grinding and smoothing, compounds and fillers
- Punched structure for good grinding capacity

Ref: 55063



Uses of Grinding Discs

Rough cleaning and brushing of screeds and fillers	Grained Grinding Disc (abrasive level dependant on job)	■
Removing slight dirt, such as: paint, mortar, felt or foam residues	Copper Carbide Grinding Disc K16	●
Removing heavy dirt such as: adhesive, foam or felt residues	Copper Carbide Grinding Disc K16	●
Removing sintered layer of new Anhydrite screed	Grained Grinding Disc (abrasive level dependent on job) Carbide Grinding Disc (abrasive level dependant on job)	■ ■
Sanding and levelling	Grained Grinding Discs K40 - 60	■
Rough grinding, roughening and removing unevenness	Copper Carbide Grinding Disc K24	●
Sanding parquet and cork	Grained Grinding Disc K60	■
Sanding and roughening wood	Grained Grinding Disc K60	■
Sanding parquet varnish	Grained Grinding Disc K60	●

Key: ● Suitable ■ Less suitable

Moisture Testing Equipment

Hygrometer

- For the measurement of residual moisture in subfloors

Ref: 51300



Protimeter Hygromaster C/W One Probe

- Suitable for measuring the moisture content of most subfloors

Technical Specification:
Weight, including batteries: 150g
Dimensions: 180x28x49
Batteries: 2x(AA)

Ref: 51301



Protimeter Mini

- Suitable for measuring the moisture content of most subfloors

Technical Specification
Weight, including batteries: 150g
Dimensions: 180x28x49
Batteries: 2x(AA)

Ref: 51306

Hygrostick Probes without Calibration

- Interchangeable and replaceable humidity and temperature sensors
- Pack of five

Ref: 51303

Humidity Sleeves

- Humidity sleeves are suitable for use when taking ERH (equilibrium relative humidity) readings in solid floors and walls

Ref: 51304

Hygrostick Extension

- Extension lead for ease of use

Ref: 51302

Humidity Box

- This box complies with the requirements given in BS8203, BS8201 and BS5325

Ref: 51305

Stirring and Aeration Equipment

Lightweight Mixing Paddle

- Lightweight mixing paddle MR2-80

Ref: 55073



Heavy Duty Mixing Paddle

- Heavy duty mixing paddle MR2-110B

Ref: 55072



Spiked Roller Handle

Ref: 55201

10" Spiked Roller

- No handle, to aid flow and aerate smoothing compounds
- Ref: 55202**

19.5" Spiked Roller

- No handle
- Ref: 55203**



(splash guard included)

Spiked Shoes

- Spiked Shoes

Ref: 55204



Installation of Textile Floor Coverings

Shears

Carpet Gripper Shears

Vinyl covered handles with safety lock

Ref: 55033



Heat Bond Seaming

Hot Melt Adhesive Slugs - 5kg

Ref: 54025



General Accessories

Stapling

Hammer Tacker

A compact, heavy duty hammer tacker. Lightweight with precision balance to offer maximum driving force with minimum effort

Steel construction with easy grip handle. Capacity of 140 staples

Ref: 56001



Knives

Lino & Tucking Knife

Ref: 55016



Dolphin Knife

No blades supplied

Ref: 55001

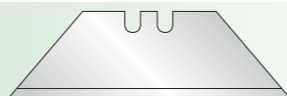


Straight Blades

Stanley Type - Heavy Duty 0.5mm

Pack of 100

Ref: 55008

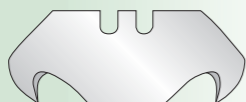


Hooked Blades

Heavy Duty 0.6mm

Pack of 100

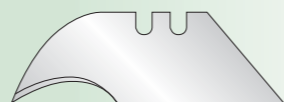
Ref: 55009



Concave Blades

Pack of 100

Ref: 55011



Accessories

Heavy Duty Knee Pads

Ref: 55061



Flooring Trowels

Adhesive Trowel Handle

Ref: 53006

Trowel Blade 1.5 x 5mm

For standard adhesive application

Ref: 53004

Trowel Blade 2 x 6mm

For floor coverings with deep profiled backings

Ref: 53005

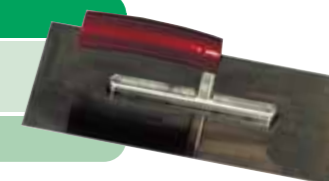


Screeding Trowel

Screeding Trowel

For smoothing compounds and underlayments

Ref: 53002



Installation of Lino & PVC Floor Coverings

Floor Covering Roller

PVC & Lino Roller 70kg

A steel roller that adapts to any floor covering. Suitable for bedding floor coverings into adhesive

Total width 38cm

3 rollers protected against rust

Easily transportable

Ref: 55065



Hot Seam Welding

PVC Welding Kit

A complete PVC welding set, including a Leister Triac S hot air gun and welding accessories. Supplied in a metal carrying case. (All accessories may be purchased separately)

Rapid welding nozzle

Quarter moon knife

Quarter moon knife guide

Grooving tool with guide

Pressure roller

Wire brush

Metal carrying case

230 Volt Ref: 52010

110 Volt Ref: 52011



Leister Triac S (Hot Air Gun)

Hand operated hot air gun with electronic control and cooled protection tube

Power consumption: 1600 W

Heating element: 1.55 kW

Temperature: 20-700°C

Weight: 1.3kg with 3m cable

230 Volt Ref: 52008

110 Volt Ref: 52009



Rapid Welding Nozzle

Ref: 52014



Acorn Nozzle

Ref: 52007

